

Demand Forecasting & Capacity Planning Using TimeSeries Data



Niteen Kumar
Capgemini

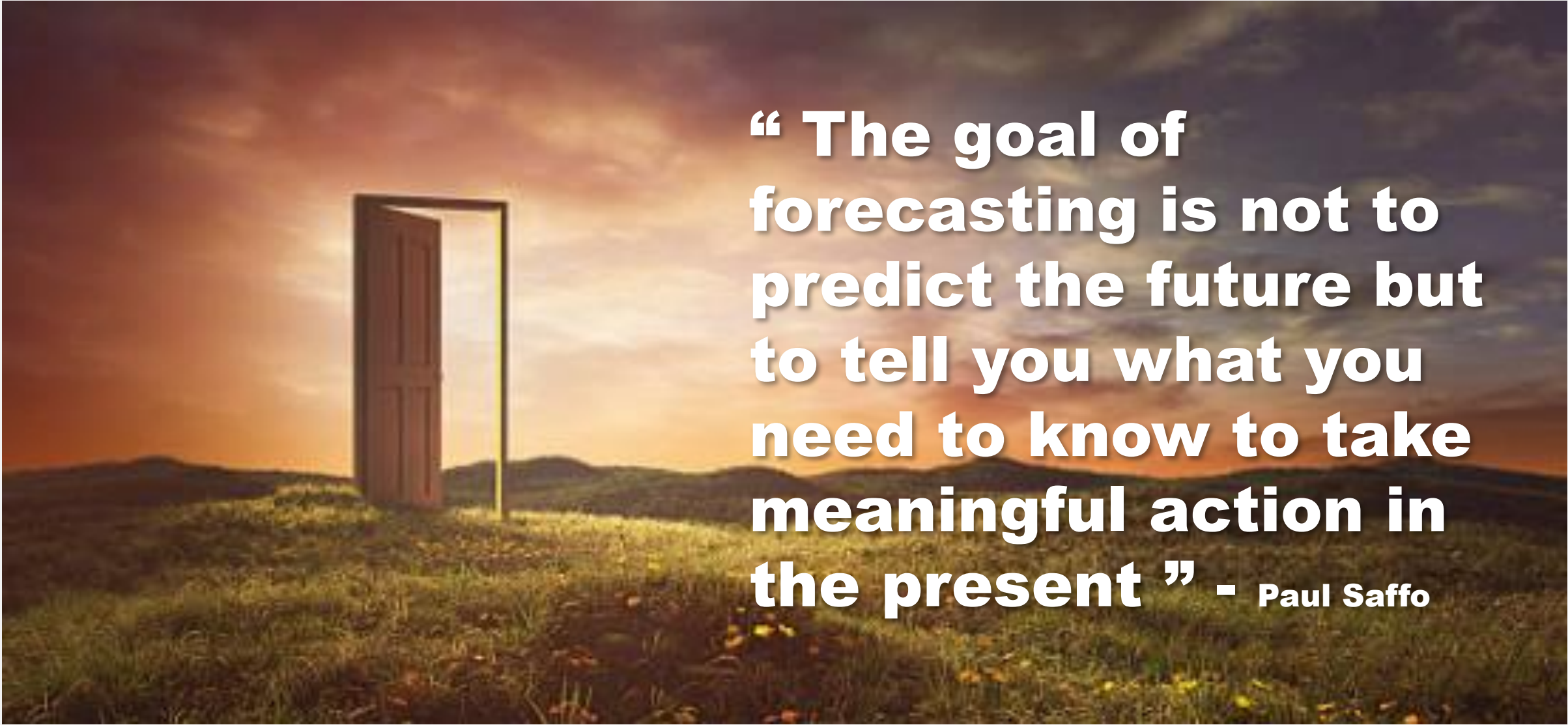
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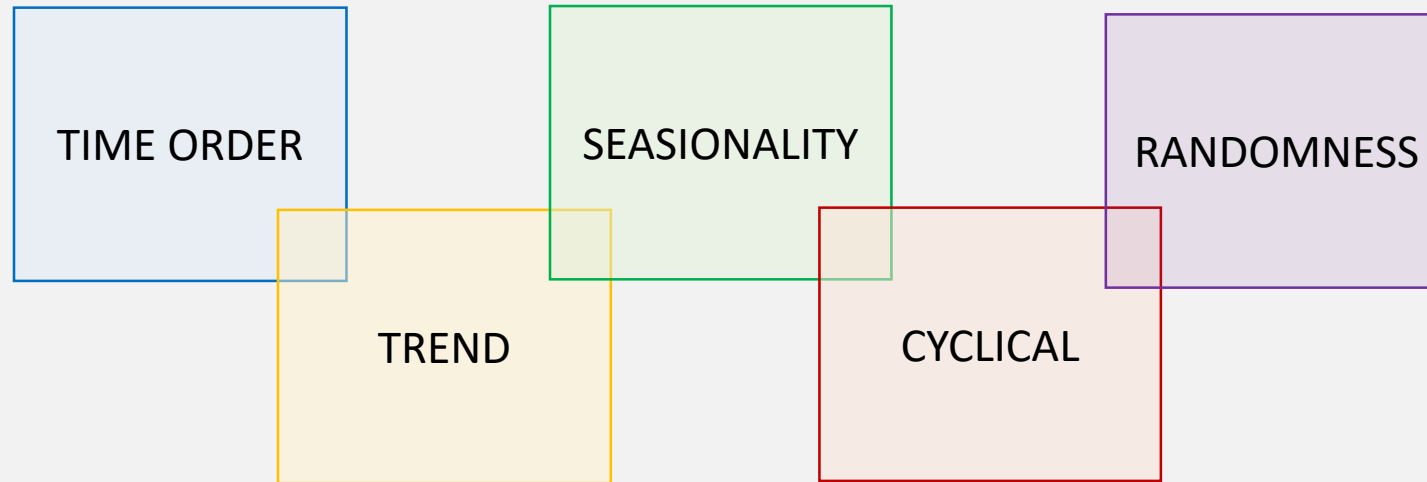
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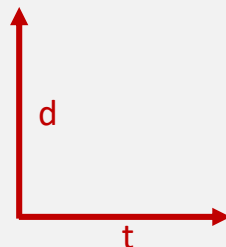
“ The goal of forecasting is not to predict the future but to tell you what you need to know to take meaningful action in the present ” - Paul Saffo

WHAT IS TIME SERIES?

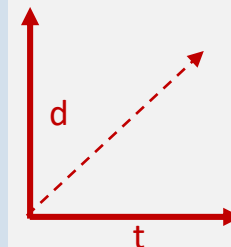


COMPONENT OF TIME SEREIS

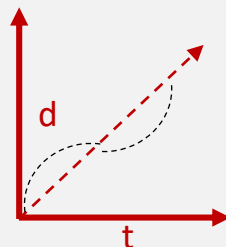
WEEK	DATA	TYPE	TECHNIQUE
W1	30	L	SIMPLE AVERAGE MOVING AVERAGE EXPONENTIAL SMOOTHING
W2	32	L	
W3	31	L	
W4	30	L	



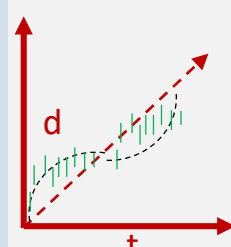
WEEK	DATA	TYPE	TECHNIQUE
W1	30	L+T	LINEAR REGRESSION HOLT'S METHOD
W2	34	L+T	
W3	36	L+T	
W4	39	L+T	



WEEK	DATA	TYPE	TECHNIQUE
W1	30	L+T+S	BASIC MODEL
W2	34	L+T+S	
W3	38	L+T+S	
W4	32	L+T+S	
W1	32	L+T+S	WINTERS MODEL
W2	37	L+T+S	
W3	40	L+T+S	
W4	35....+N	L+T+S	



WEEK	DATA	TYPE	TECHNIQUE
W1	30	L+T+S+C	SINUSOIDAL MODEL
W2	34	L+T+S+C	
W3	38	L+T+S+C	
W4	32	L+T+S+C	
W1	32	L+T+S+C	
W2	37	L+T+S+C	
W3	40	L+T+S+C	
W4	35...+N	L+T+S+C	



CAN YOU FORECAST?

Primary Factor (PF): 60%
Damping Factor (DF): 40%

Primary Factor: 0,20
Secondary Factor: 0,03

WEEK	DATA
W1	33
W2	34
W3	35
W4	37
W5	38
W6	34
W7	39
W8	44

WEEK	DATA
W1	33
W2	30
W3	33
W4	23
W5	30
W6	53
W7	47
W8	36

WEEK	DATA	FACTOR
W1	33	
W2	30	
W3	33	10%
W4	23	15%
W5	30	20%
W6	53	25%
W7	47	30%
W8	40	

WEEK	DATA	PREDICTION
W1	33	-
W2	30	33
W3	33	31
W4	23	32
W5	30	27
W6	53	29
W7	47	43
W8	46	

WEEK	DATA	PREDICTION
W1	33	26,5
W2	30	30,3
W3	33	34,1
W4	23	34,7
W5	30	36,5
W6	53	43,1
W7	47	47,2
W8	47,2	

CAN YOU FORECAST?

Primary Factor (PF):	60%
Damping Factor (DF):	40%

Primary Factor:	0,20
Secondary Factor:	0,03

WEEK	DATA
W1	33
W2	34
W3	35
W4	37
W5	38
W6	34
W7	39
W8	44
+39+(39-34)	

WEEK	DATA
W1	33
W2	30
W3	33
W4	23
W5	30
W6	53
W7	47
W8	36
Simple Average	
AVERAGE(W1:W7)	

WEEK	DATA	FACTOR
W1	33	
W2	30	
W3	33	10%
W4	23	15%
W5	30	20%
W6	53	25%
W7	47	30%
W8	40	
Weighted Moving Average		
SUM(D*F) FOR ALL WEEKS		

WEEK	DATA	PREDICTION
W1	33	-
W2	30	33
W3	33	31
W4	23	32
W5	30	27
W6	53	29
W7	47	43
W8	46	
Single Exp Smoothing		
=PF*W7D+DF*W7PREDICTION		

WEEK	DATA	PREDICTION
W1	33	26,5
W2	30	30,3
W3	33	34,1
W4	23	34,7
W5	30	36,5
W6	53	43,1
W7	47	47,2
W8	47,2	
Double Exp Smoothing		

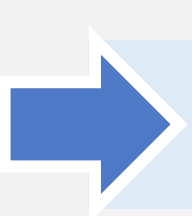


MEASURING FORECAST ACCURACY

Primary Factor: 0,20

Secondary Factor: 0,03

WEEK	DATA	PREDICTION				
W1	33		ERROR	MAD	MSD	MAPE
W2	30	26,5	3,54	3,54	12,50	0,12
W3	33	30,3	2,69	2,69	7,22	0,08
W4	23	34,1	-11,07	-11,07	122,61	0,48
W5	30	34,7	- 4,75	- 4,75	22,55	0,16
W6	53	36,5	16,45	16,45	270,71	0,31
W7	47	43,1	3,92	3,92	15,38	0,08
W8	47,2			7,07	75,16	0,21
Double Exp Smoothing						



BASIC STEPS IN FORECASTING



Problem definition



Gathering Data



Exploratory Analysis



Choosing & Fitting Model



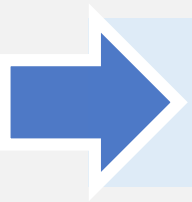
Evaluating Forecast Model

PROBELM DEFINITION

Forecasting monthly service demand and required capacity to service those demand with higher accuracy

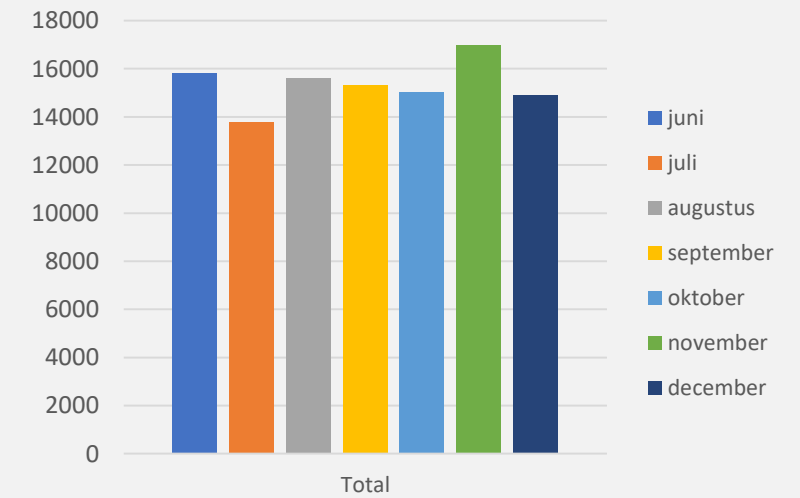
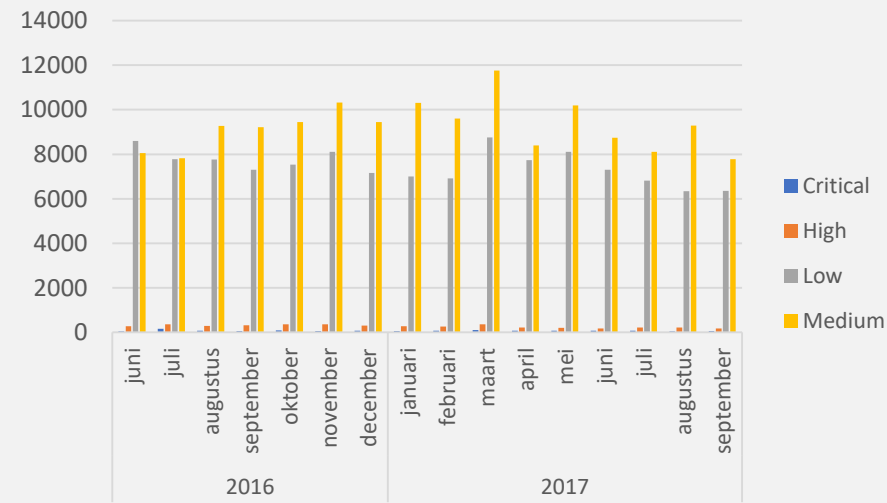
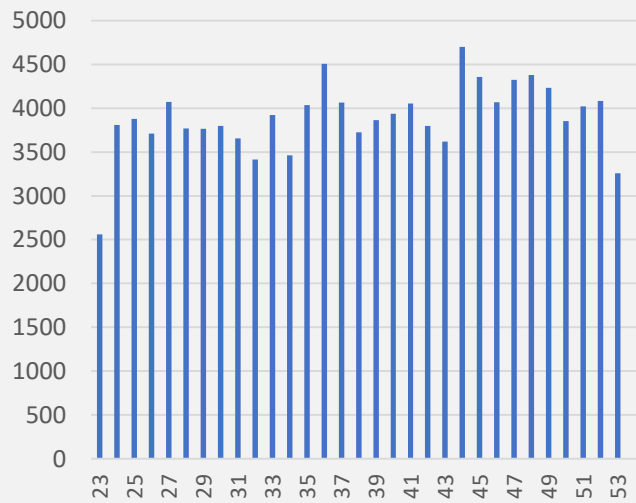
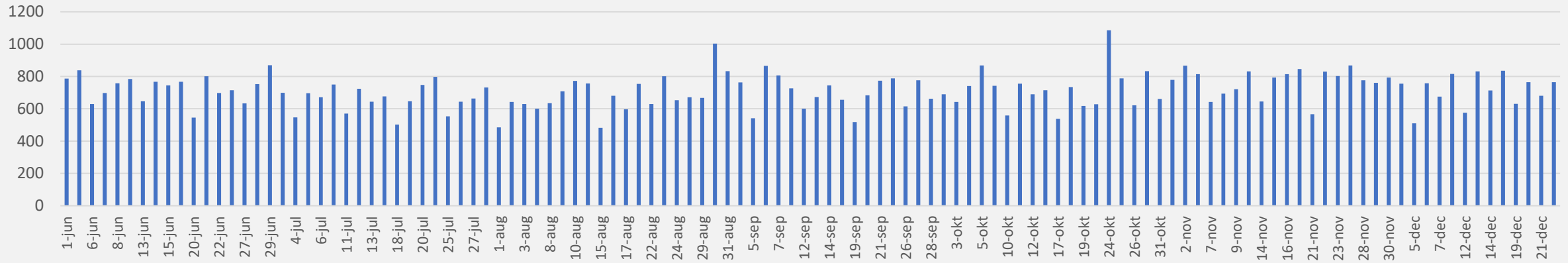


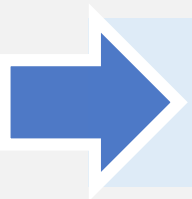
YEAR	MONTH	QUARTER (X)	Q-INCIDENTS ACTUALS	REQUIRED FTE
2017	1	1	300	
2017	2			
2017	3			
2017	4	2	540	
2017	5			
2017	6			
2017	7	3	885	
2017	8			
2017	9			
2017	10	4	580	
2017	11			
2017	12			
2018	1	5	??	??
2018	2			
2018	3			
			DEMAND FORECAST	CAPACITY FORECAST



GATHERING DATA

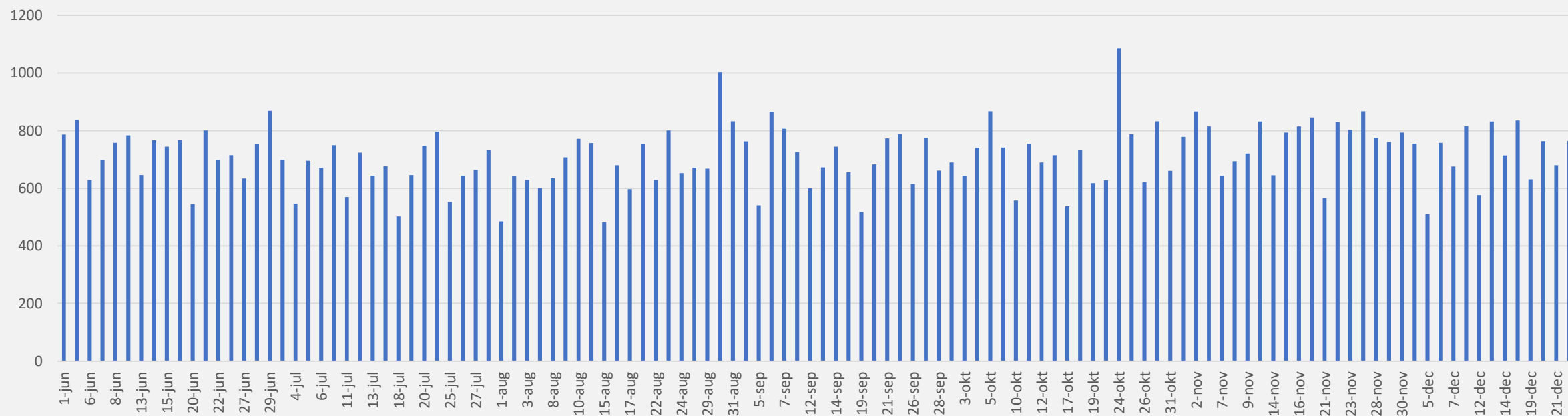
Incident Count By Date



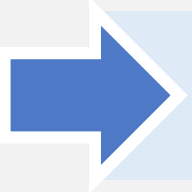


EXPLORATORY ANALYSIS

Incident Count By Date



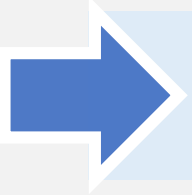
REAL TIME DATA IS NOT SO CLEAR AND VISUAL INSPECTION IS NOT SO HELPFUL



CHOOSING A FITTING MODEL

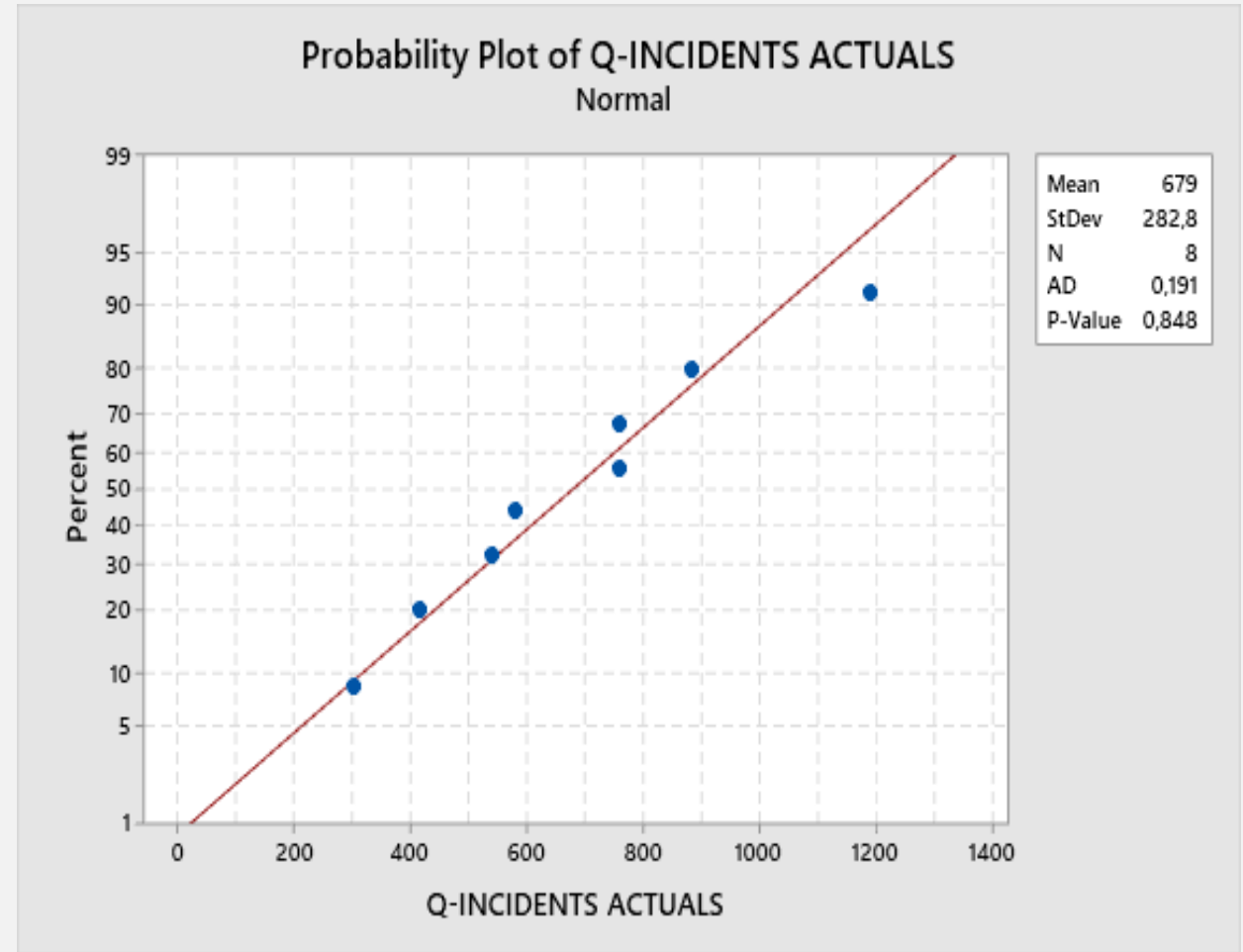
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2017	2		
2017	3		
2017	4	2	540
2017	5		
2017	6		
2017	7	3	885
2017	8		
2017	9		
2017	10	4	580
2017	11		
2017	12		
2018	1	5	416
2018	2		
2018	3		
2018	4	6	760
2018	5		
2018	6		
2018	7	7	1191
2018	8		
2018	9		
2018	10	8	760
2018	11		
2018	12		

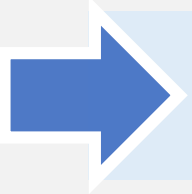




CHOOSING A FITTING MODEL

YEAR	MONTH	QUARTER (X)	Q-INCIDENTS ACTUALS
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2017	9		
2017	10		
2017	11		
2017	12	5	416
2018	1		
2018	2		
2018	3	6	760
2018	4		
2018	5		
2018	6	7	1191
2018	7		
2018	8		
2018	9	8	760
2018	10		
2018	11		
2018	12		

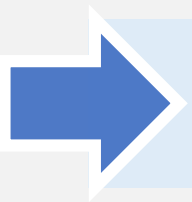




CHOOSING A FITTING MODEL

YEAR	MONTH	QUARTER (X)	Q-ACTUALS INCIDENTS
2017	1	1	300
2017	2		
2017	3		
2017	4	2	540
2017	5		
2017	6		
2017	7	3	885
2017	8		
2017	9		
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2017	12		
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2018	12		

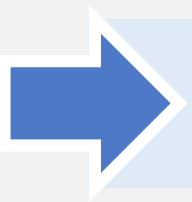




CHOOSING A FITTING MODEL

QUARTER (X)	Q-ACTUALS INCIDENTS	PERIOD AVERAGE	SEASONAL FACTOR
1	300	358	0,53
2	540	650	0,96
3	885	1038	1,53
4	580	670	0,99
5	416		0,53
6	760		0,96
7	1191		1,53
8	760		0,99





CHOOSING A FITTING MODEL

QUARTER (X)	Q-ACTUALS INCIDENTS	PERIOD AVERAGE	SEASONAL FACTOR	DESEASONALIZED INCIDENTS (Y)
1	300	358	0,53	569
2	540	650	0,96	564
3	885	1038	1,53	579
4	580	670	0,99	588
5	416		0,53	789
6	760		0,96	794
7	1191		1,53	779
8	760		0,99	770



DATA UNDER ANALYSIS

QUARTER (X)	Q-ACTUALS INCIDENTS	PERIOD AVERAGE	SEASONAL FACTOR	DESEASONALIZED INCIDENTS (Y)
1	300	358	0,53	569
2	540	650	0,96	564
3	885	1038	1,53	579
4	580	670	0,99	588
5	416		0,53	789
6	760		0,96	794
7	1191		1,53	779
8	760		0,99	770

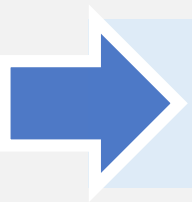
Regression Equation

DE-SEASONALIZED INCIDENTS COUNT = $500,7 + 39,62 \text{ QUARTER (X)}$

Model Summary

S	R-sq	R-sq(adj)	R-sq(pred)
59,5622	75,59%	71,53%	60,93%





CHOOSING A FITTING MODEL

Regression Equation

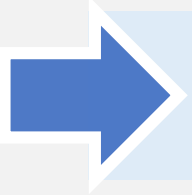
DE-SEASONLAIZED INCIDENTS COUNT = $500,7 + 39,62 \text{ QUARTER (X)}$

Model Summary

S	R-sq	R-sq(adj)	R-sq(pred)
59,5622	75,59%	71,53%	60,93%

QUARTER (X)	TREND FORECAST $500,7 + 39,62 \text{ QUARTER (X)}$
9	857
10	897
11	937
12	976





CHOOSING A FITTING MODEL

Regression Equation

DE-SEASONLAIZED INCIDENTS COUNT = $500,7 + 39,62 \text{ QUARTER (X)}$

Model Summary

S	R-sq	R-sq(adj)	R-sq(pred)
59,5622	75,59%	71,53%	60,93%

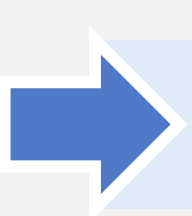
QUARTER (X)	TREND FORECAST $500,7 + 39,62 \text{ QUARTER (X)}$	FINAL FORECAST (TREND + SEASON)
9	857	452
10	897	859
11	937	1432
12	976	963



EVALUATING THE FORECASTING MODEL

QUARTER (X)	Q-ACTUALS INCIDENTS	TREND FORECAST	FINAL FORECAST	FORECASTING ERROR
9	514	857	452	12%
10	907	897	859	5%
11	1376	937	1432	-4%
12		976	963	





CAPACITY PLANNING

QUARTER (X)	Q-ACTUALS INCIDENTS	TREND FORECAST	FINAL FORECAST	FORECASTING ERROR	PRODUCTIVITY	PLANNED FTE	ACTUAL REQUIRED FTE
9	514	857	452	12%	6	5	6
10	907	897	859	5%	6	10	11
11	1376	937	1432	-4%	6	17	16

CAPACITY UTILIZATION IS BETTER W.R.T TO PLAN AVAILABILITY

